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DATASHEET: Rotary Template Depositor (RST)



RST without feeding
device



RST with automatic feeding device
(Optional)

General Data's and Information

RST machines are available in 3 Standard widths: 800, 1000 and 1200mm.
Upon special request we can supply unusual width up to 1500 mm.

Product diameters: any/diameter/square/ round /oval
Up to 500 cm² (diameter 250mm)
Thickness: 1.0mm up to 15mm

Oven length: Any
Width of steel band: 600mm – 1500mm
Baking-time: Any
Oven-speed: 1.5 m/min – 12 m/min (Depending on oven length and baking time)



Electrical and drive specific Information

Drive of drum:	SEW- MGS gear motor
Frequency controller:	Movidrive
SPS-Controller:	Siemens
Synchronization and speed:	By inverter

Conveyor supporting roll (diameter 78mm) with inverter built on for speed adjustment.

If RST is not in use, the drum and the hopper are located on the cart, therefore free passage for other products.

Electrical Controller:	Free standing and moveable cabinet in the dimension 600x400x1050mm H for Transport wheels is 125mm
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Electric connector between RST and Cabinet with plugs.

Operation side:	Left or right side, looking in transport direction
Electric power:	3 x 400 V AC, L1, L2, L3 N+E 50 Cycles, / 60

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