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DATASHEET: Dosing and Pressing (DA)



DA



DA

General Data's and Information

DA machines are available in 3 Standard widths: 800, 1000 and 1200mm.

Upon special request we can supply unusual width up to 1500 mm.

Product diameters:	round
Oven length:	Any
Width of steel band:	600mm – 1200mm
Baking-time:	Any
Oven-speed:	4 meters/min (Depending on oven length and baking time)



Electrical and drive specific Information

Retraction movement trolley:	Servo Motor Stoeber
Realise movement up and down:	Pneumatic with mechanical Kinematics.
Loading movement:	El.Drive Stöber by FU-Inverter
Pressure movement to conveyor:	Servo Motor Stoeber
Template release:	Pneumatic

The travel distance during the forming process can be adjusted manually by the operator at the control cabinet. Longer travel way = higher pressure of the forming procedure.

The selected parameters are pre fixed.

Cleaning

For cleaning, the whole machine can be lifted off the machine frame and can be placed by a crane on to the transport cart. The machine can be sprayed off with Luke warm water and dried off with Air.

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